

LEFT KETTLE ADVANCED CONTROLS RIGHT KETTLE

Burner End Clean Time	000	The "Burner End Clean Time" is how long in seconds the stirrer pauses at the burner end of the kettle while raking out.	000	Burner End Clean Time	
Exit End Clean Time	000	The "Exit End Clean Time" is how long in seconds the stirrer pauses at the gate to move crisps onto the discharge conveyor.	000	Exit End Clean Time	
Discharge On Delay	000	The "Discharge On Delay" delays the start of the discharge conveyor from when the stirrer leaves the burner end of the kettle while raking out.	000	Discharge On Delay	
Pilot Temp Offset	000	The "Pilot Temp Offset" sets the number of degrees above the burner setpoint the pilot turns off to keep the kettle temperature from continuing to rise.	000	Pilot Temp Offset	
Burner Temp Anticipator	000	The "Burner Temp Anticipator" will turn the burners off early by the number of degrees entered, if the burners have been running for more than 1 minute.	000	Burner Temp Anticipator	
Anticipator Off Time	000	The "Anticipator Off Time" determines how long the burners remain off when turned off by the anticipator.	000	Anticipator Off Time	
Slice Delay On	Turns on the slice delay to keep batches from overlapping.		Time delay (in seconds) between slicing.	000	Slice Delay

Screen Change Screen Change Screen Change Screen Change

Left Kettle Controls	Left Kettle Speeds	Manual Controls	Home	Infeed Controls	Right Kettle Speeds	Right Kettle Controls
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ADVANCED CONTROLS

All of the values shown as 000 can be saved to a particular Product

The ADVANCED CONTROLS screen is, for the most part, self explanatory. The SLICE DELAY button is used to set a delay, in seconds, between the start of “slice in” to the left kettle and the start of “slice in” to the right kettle. This is used to maintain a time gap between the discharge times of the two kettles.

This function is activated by pressing the SLICE DELAY OFF button.

The buttons across the bottom of the screen are used to move to other screens.

