JDM JD MANUFACTURING INC.
SPECIALIZING IN PROCESS AUTOMATION & CONTROL

JDM PROGRAMMING SERVICES RATE SCALE

(Specializing in Siemens TIA Portal & Allen-Bradley Studio 5000)

Minimum Billing Policy: All remote programming support and code development is subject to a strict **4-hour minimum** charge per request.

Billable Type	Time Bracket (MST)	Rate
Standard Remote Programming	Monday – Friday (8:00 AM – 5:00 PM)	**$130.00 / HR**
Off-Hour Remote Programming	Monday – Friday (Before 8:00 AM or After 5:00 PM)	**$195.00 / HR**
Weekend Remote Programming	Saturday & Sunday (8:00 AM – 5:00 PM)	**$250.00 / HR**
Premium Remote Programming	Weekends (Off-Hours) & All Recognized Holidays	**$500.00 / HR**

Live Machinery Programming & Custom Request Disclaimer

Assumption of Risk and Testing Requirements: Programming modifications, custom logic requests, and routine code updates performed on live, operational machinery carry inherent risks. While JD Manufacturing Inc. employs best practices and rigorous standards in TIA Portal and Studio 5000 environments, unforeseen machine behavior, faults, or operational interruptions may occur during the deployment of new or modified logic.

Client Responsibilities:

1. **Safety Verification:** The Client is solely responsible for ensuring that all physical safety guarding, E-stops, and personnel clearance protocols are strictly enforced prior to and during the deployment of any programming changes.
2. **Site Representation:** A qualified representative of the Client must be present (either physically or via direct communication during remote sessions) to verify machine state and safely validate physical machine movements during the testing phase.
3. **Scope of Custom Requests:** Custom programming requests are executed based on the Client's operational descriptions. JD Manufacturing Inc. assumes no liability for mechanical limitations, upstream/downstream bottlenecks, or hardware constraints that prevent the requested logic from achieving the Client’s desired production outcome.

Limitation of Liability: JD Manufacturing Inc. shall not be held liable for any direct, indirect, incidental, or consequential damages arising from programming modifications, including but not limited to: loss of production, mechanical collisions, product waste, or facility downtime. All code modifications are provided "as-is" upon deployment, and it is the Client's responsibility to fully validate the machine's operation under controlled conditions before returning the equipment to full production.